### **AMENDMENTS TO THE CLAIMS**

Please replace the claims, including all prior versions, with the listing of claims below.

## **LISTING OF CLAIMS:**

1. (Withdrawn) A method for manufacturing an information storage system comprising:

at least one read/write head comprising a transducer for information introduction and/or retrieval from the information storage medium; and an actuator supporting at least one read/write head for moving the transducer relative to the information storage medium;

depositing a composite nickel coating on a non-magnetic substrate, the composite nickel coating including an electrolessly deposited nickel layer formed on a sputter deposited nickel layer,

eliminating a subsequent polishing step, and depositing a magnetic recording layer on the composite nickel coating.

- 2. (Withdrawn) The method of claim 1 wherein the sputter deposited nickel layer comprises nickel-phosphorus.
- 3. (Withdrawn) The method of claim 1 wherein the electrolessly deposited nickel layer comprises nickel-phosphorus.
- 4. (Withdrawn) The method of claim 1 wherein the sputter deposited nickel layer has a thickness in a range of about 10 Å to about 1000 Å.

Serial No. 10/775,712 Docket No. 146712011100 5. (Withdrawn) The method of claim 1 wherein the electrolessly deposited nickel layer has a thickness in a range of about 0.5 microns to about 10 microns.

#### 6-12. (Canceled)

13. (Withdrawn) The method of claim 1, wherein the surface roughness (Ra) is an average of a 10 micron x 10 micron scan of a surface of the composite nickel coating by an atomic field microscopy.

## 14. (Canceled)

- 15. (Withdrawn) The method of claim 1, wherein the composite nickel coating has a surface roughness (Ra) less than about 10 Å.
  - 16. (Currently amended) A magnetic recording medium comprising, in this order:
  - (a) a non-magnetic substrate,
- (b) a composite nickel-containing coating comprising a sputter deposited nickel-containing layer comprising NiP and an electrolessly deposited nickel-containing layer, the composite nickel-containing coating having a bottom surface contacting the non-magnetic substrate and a top surface, and
- (c) a magnetic recording layer on the top surface of the composite nickel-containing coating,

wherein the top surface of the composite nickel-containing coating is a non-polished surface and has a surface roughness (Ra) of less than about 10 Å with the magnetic recording layer thereon, wherein the surface roughness (Ra) is averaged over the entire surface of the top surface of the composite nickel-containing coating.

# 17. (Canceled)

- 18. (Currently amended) A magnetic recording medium of claim 16, wherein the top surface of the composite nickel-containing directly contacts the magnetic layer.
- 19. (Previously presented) A magnetic recording medium of claim 16, wherein the non-magnetic substrate comprises glass or a glass-ceramic material.
- 20. (Currently amended) A magnetic recording medium of claim 16, the electrolessly deposited nickel layer-containing comprises NiP.
- 21. (Currently amended) A magnetic recording medium of claim 16, the electrolessly sputter deposited nickel-containing layer emprises NiP comprising about 15 atomic percent to about 30 atomic percent Ni.
- 22. (New) A magnetic recording medium of claim 16, wherein the sputter deposited layer has a thickness in a range of about 10 Å to about 1000 Å.

23. (New) A magnetic recording medium of claim 16, wherein the electrolessly deposited nickel-containing layer has a thickness in a range of about 0.5 microns to about 1 micron.